M133 option: Build an R=Z-... encoder and align the zero marker on the code disk with the flat on the encoder shaft, such that the zero marker is within +/- 5 degrees of being perpendicular with the flat on the shaft.

Mating Cable Connections: Cable Part #: C6-5-10 M133

Pin	Function	Wire Color			
Α	Common	black			
В	Supply Voltage	red			
С	Output Z	green			
D	Output A	brown			
E	Output B	white			
F	Common	(none)			

Rev	Description	Date	Tolerances	Encoder	with	the zero	marker	output
а	Changed cable wire colors	5/17/00	.XXXX ± .0005	aligned	with	the flat	on the	shaft
			XX + 01	BY: TRD	MAT'L: N/a	1		
			Fractions ± 1/32 Angles ± 15 min.	DATE: 5/9/00	FINISH: n/a			scale: n/a
			Runout ± .003 Unless otherwise specified	PHOTO	RAFT	, Inc. El	burn, Illinois	8A133a